## **PG&E GAS R&D AND INNOVATION**

# LNG/CNG Transportation Technical Analysis

7/12/2018



Together, Building a Better California



"The opinions, findings, and conclusions in the whitepaper are those of the authors and not necessarily those of PG&E. Publication and dissemination of the whitepaper by PG&E should not be considered an endorsement by PG&E, or the accuracy or validity of any opinions, findings, or conclusions expressed herein.

In publishing this whitepaper, PG&E makes no warranty or representation, expressed or implied, with respect to the accuracy, completeness, usefulness, or fitness for purpose of the information contained herein, or that the use of any information, method, process, or apparatus disclosed in this whitepaper may not infringe on privately owned rights. PG&E assumes no liability with respect to the use of, or for damages resulting from the use of, any information, method, process, or apparatus disclosed in this report. By accepting the whitepaper and utilizing it, you agree to waive any and all claims you may have, resulting from your voluntary use of the whitepaper, against PG&E."



### **Table of Contents**

RNG, CNG, LNG Background	4
Benefits of using RNG as a fuel	4
CNG vs. LNG Uses	5
Dedicated Engine vs. Bi-Fuel Engine	5
Main Differences between CNG and ICE Vehicles	9
Medium Duty	9
Heavy Duty	9
Shipping/Rail	. 10
Hurdles/Challenges	. 12
Opportunities for PG&E	. 13
Biomethane for Transportation: Current Projects in the US	. 14
References	. 14

## Table of Figures

Figure 1 Illustration of a dedicated natural gas vehcile	6
Figure 2 Bi-Fuel System (CNG, Biogas)	7
Figure 3 Life cycle NOx emissions from transit buses, by vechile and fuel type	8
Figure 4 Illustration of a natural gas truck	10
Figure 5 Illustration of an LNG powered ship	11
Figure 6 Dedicated CNG Medium- and Heavy-duty Vehicles by State	12
Figure 7 Pathway of CNG from CNG stations	13



#### RNG, CNG, LNG Background

Renewable natural gas (RNG) can be used as a transportation fuel in the form of compressed natural gas (CNG) or liquified natural gas (LNG).

In terms of natural gas vehicles, LNG is used in less than 5% of natural gas vehicles (NGV) with nearly all used by heavy-duty trucking and some transit buses because LNG allows for a smaller fuel system footprint. CNG is more common among lightduty and medium-duty vehicles. (Alternative Fuels Data Center, 2018)

LNG is the same fuel as CNG but in cryogenic form. At -260 degrees F, the natural gas turns into a colorless, odorless liquid fuel. It is then dispensed to vehicles as a cryogenic liquid. CNG stations tap into the local gas utility lines and compress the gas up to 3,600 psi. The compressed gas is then transferred into high pressure storage cylinders. When fueling, CNG is very like fueling with gasoline and diesel fuel. It does not require special protective gear and minimal training. (Fuel Space, 2014)

If the natural gas is derived from biogas, fuel vehicles require the biogas to be upgraded to higher purity standards. At the tailpipe of a vehicle, biomethane produces the same emissions. However, biomethane/conventional natural gas, when used have shown to give off 40% less GHG, but it will generally get fewer miles to the full tank than a regular gas engine. (Fuel Space, 2014)

#### Benefits of using RNG as a fuel

RNG qualifies as an advanced biofuel under the Renewable Fuel Standard.

(Definition from <a href="https://www.afdc.energy.gov/laws/RFS">https://www.afdc.energy.gov/laws/RFS</a>)

Advanced Biofuel: Any fuel derived from cellulosic or advanced feedstocks. This may include sugarcane
or sugar beet-based fuels; biodiesel made from vegetable oil or waste grease; renewable diesel coprocessed with petroleum; and other biofuels that may exist in the future. Nested within advanced
biofuels are two sub-categories: cellulosic biofuel and biomass-based diesel. Both biomass-based diesel
and cellulosic biofuel that exceed volumes in their respective categories may be used to meet this
category. Fuels in this category must demonstrate a life cycle GHG emissions reduction of 50%. (Fuel
Space, 2014)



- Biomass-Based Diesel: A diesel fuel substitute made from renewable feedstocks, including biodiesel and non-ester renewable diesel. Fuels in this category must demonstrate a life cycle GHG emissions reduction of 50%. (Fuel Space, 2014)
- Cellulosic Biofuel: Any fuel derived from cellulose, hemicellulose, or lignin—nonfood-based renewable feedstocks. Fuels in this category must demonstrate a life cycle GHG emissions reduction of at least 60%.
- In terms of cost, CNG will be less costly compared to LNG. This is mainly due to the cost difference in transporting the fuel to the station. CNG distribution infrastructure is the existing natural gas pipeline system. Whereas LNG must be trucked into the station.

#### CNG vs. LNG Uses

Usually CNG is better suited for shorter routes and where weight is not an issue. Garbage trucks, for example, are almost always CNG because of the short routes and the variable weight. Longer routes and where weight is continuously maxed out, such as a sand and gravel hauler running 700-mile round trips, LNG should be considered. (Fuel Space, 2014)

#### Dedicated Engine vs. Bi-Fuel Engine

Dedicated Engine: dedicated system designed to rune exclusively on natural gas. These engines usually run more efficiently than bi-fuel engines. They work well with fleet vehicles that return to a fueling site regularly.





Figure 1 Illustration of a dedicated natural gas vehicle (Alternative Fuels Data Center, 2018)

(https://www.afdc.energy.gov/vehicles/how-do-natural-gas-cars-work)

Bi-Fuel Engine: system that can be run on natural gas or conventional fuel (diesel or gasoline) but not both at the same time. For a bi-fuel engine, you will need to install a separate tank to your vehicle. A common location to place the tank is in the trunk.





#### Figure 2 Bi-Fuel System (CNG, Biogas)

(http://www.greencarcongress.com/2004/10/volvo\_bifuel\_s8.html)

Light-duty sedans, pick-ups and some smaller medium-duty trucks are either dedicated or bi-fuel, whereas medium-duty and heavy-duty engines are dedicated only.





Figure 3 Life cycle NOx emissions from transit buses, by vehicle and fuel type (https://www.ucsusa.org/biomethane-transportation)

CNG vehicles function the same way gasoline-powered vehicles with spark-ignited internal combustion engines (ICE) in the following steps:

- The fuel-air mixture is compressed and ignited by the spark plug. Typical pressure is 3,600 psi.
- Natural gas is stored in a fuel tank, usually in the back of the vehicle.
- The CNG fuel system transfers high-pressure natural gas from the fuel tank to the engine. The fuel storage and delivery system is the main difference between CNG vehicles and ICE vehicles.
- Pressure is reduced to match the engine fuel injection system
- The fuel is introduced to the intake manifold or combustion chamber

Typical modifications for CNG vehicles include hardened exhaust and valve seats. These changes do not impact the visual appearance of the engine, nor do they impact maintenance schedules. The expected after-market conversion cost to upgrade to a natural gas vehicle varies between \$20,000 and \$50,000 based on the amount of fuel storage installed. (Lyden, 2014)



#### Main Differences between CNG and ICE Vehicles

- Natural gas is much more sensitive to spark quality and voltage, so maintenance of these parts to be protected from heat and other damage is critical.
- Main difference in maintenance is that the fuel storage tank needs to be inspected at regular intervals, after accidents, or when there is suspected damage.
- Since natural gas burns cleaner than conventional gasoline, the oil in natural gas engines should last longer.

There are about 50 manufacturers that produce 100 models of light, medium, and heavy-duty vehicles and engines. (Lyden, 2014)

#### **Medium Duty**

- CNG powered vans and shuttles are in use in major cities and airports.
- Regional haul and distribution, pick-up and delivery, food and beverage, and utility are good candidates for medium duty CNG vehicles.
- It is expected that CNG vehicles will be more common among light duty and heavy duty, however this will have meaningful impacts on the medium duty vehicle technology, which will bring costs down over time.

#### Heavy Duty

- Intercity buses, transit buses, school buses, refuse trucks, motor homes, combination trucks
   On tractor units, the CNG tanks are typically mounted on the frame rails, behind the cab, or a combination of the two.
- Currently one in five new transit buses in America is fueled by natural gas (Fuel Space, 2014). By consuming large volumes of fuel and emitting large amounts of exhaust, transit buses have strong reason to be switched to compressed natural gas.





Figure 4 Illustration of a natural gas truck (Alternative Fuels Data Center, 2018)

#### Shipping/Rail

- Marine LNG ships have natural gas stored a liquid. The boil-off gas is then sent to dual fuel engines where it is burned. Steam turbine systems have been very common on LNG powered ships. These ships need to be heavily insulated to maintain a -260 ° F temperature and keep the natural gas in liquid form. (CAT, 2018)
- LNG is an advantageous fuel for ships because of the tight emission regulations.





Figure 5 Illustration of an LNG powered ship (CAT, 2018)

Locomotives are starting to use CNG as well. The Napa Valley Wine Train recently retrofitted a diesel
engine to run on compressed natural gas. Most CNG locomotives are diesel engine systems that have
been converted to use compressed natural gas generators to generate the electricity that drives the
traction motors. Some CNG locomotives can fire their cylinders only when there is demand for power,
which will actually make them more energy efficient than conventional diesel engines.





Figure 6 Dedicated CNG Medium- and Heavy-duty Vehicles by State (MOVES, 2017)

#### Hurdles/Challenges

- The lack of natural gas infrastructure, however this is growing. There are currently over 1,600 CNG and 140 LNG fueling stations in the US (Fuel Space, 2014)
- For CNG, more space is required on the vehicle for fuel storage. CNG takes up more space per GGE (gasoline gallon equivalent). One solution to this problem is to have factory-built CNG vehicles that install the tanks under the body of the vehicle.
- Some states have a more developed natural gas refueling infrastructure, however more investment is needed to increase the pace of construction. The same infrastructure will be used for biomethane and compressed conventional natural gas.



- When fueling CNG at a fast rate, a unique problem occurs called heat of compression. Heat of compression means that when compressed gas is dispensed into a fuel tank at a high rate it gets very hot.
- LNG is a cryogenic liquid, so it requires more training as well as protective eye wear and gloves. LNG makes more sense if you have a dedicated fueling fleet with fueling personnel. Since LNG is not compressed, there is no issue with heat of compression. One issue that is experienced is called boil off. Since LNG is stored at -260 degrees F, it can heat up. When this happens, it starts to boil in the tank and will eventually vent off. Typically not an issue because LNG vehicles are not left idle for weeks at a time after fueling.
- For LNG, the tanks contain high energy content, so there is an explosion hazard in case of a gas leak. LNG is a relatively new fuel source, so there is limited experience handling and working with it.

#### **Opportunities for PG&E**

CNG stations are tapped directly from the gas utility pipeline infrastructure. For PG&E this can represent a new market and revenue stream. The fueling process begins with the gas utility connection of the site where fueling of natural gas will take place. At this location, gas is metered, but there are a few steps that are required to make the gas suitable to be "vehicle-ready".



#### Figure 7 Pathway of CNG from CNG stations



#### Biomethane for Transportation: Current Projects in the US

#### Landfill Biogas:

- Waste Management's Altamont Landfill near Livermore, CA
- St. Landry Parish Landfill in Washington, LA
- Joint Water Pollution Control Plants in Los Angeles, CA

#### Dairies/Livestock Operations:

- Hilarides Dairy in CA
- Fiar Oaks Dairy in IN

#### Wastewater Treatment Plant:

Janesville Wastewater Treatment Plant in WS

#### References

- AgStar. (2022, December). *Recovering Value from Waste.* Retrieved from AgStar: https://www.epa.gov/sites/production/files/2014-12/documents/recovering\_value\_from\_waste.pdf
- Air Products and Chemicals, Inc. (2013). *Air Products and Technip.* Retrieved from H2Alliance: http://www.h2alliance.com/pdf/Final%20\_H2Alliance\_DS\_1-22-13.pdf
- Air Products and Chemicals, Inc. (2013). *Steam methane reformer*. Retrieved from Air Products: http://www.airproducts.com/~/media/Files/PDF/industries/energy/energy-hydrogen-steam-methanereformer-datasheet.pdf
- Alternative Fuels Data Center. (2018). *How Do Natural Gas Vehicles Work?* Retrieved from Energy Efficiency & Renewable Energy: https://www.afdc.energy.gov/vehicles/how-do-natural-gas-cars-work
- Alternative Fuels Data Center. (2018). *Natural Gas Vehicle Maintenance and Safety.* Retrieved from Energy Efficiency & Renewable Energy: https://www.afdc.energy.gov/vehicles/natural\_gas\_maintenance\_safety.html



- Alternative Fuels Data Center. (2018). *Renewable Natural Gas (Biomethane) Production.* Retrieved from Energy Efficiency & Renewable Energy: https://www.afdc.energy.gov/fuels/natural\_gas\_renewable.html
- APS physics. (2011). *Direct Air Capture of CO2 with Chemicals*. American Physical Society . Retrieved from https://www.aps.org/policy/reports/popa-reports/loader.cfm?csModule=security/getfile&PageID=244407
- Banks, C. (2018). *Anaerobic Digestion and Energy*. Retrieved from University of Southampton: http://www.valorgas.soton.ac.uk/Pub\_docs/JyU%20SS%202011/CB%204.pdf
- BIOFerm. (2018). Dry Fermentation Digester. Retrieved from BIOFerm: http://www.biofermenergy.com/anaerobicdigestion-technology/dry-fermentation/
- Carbon Engineering. (2018). *Direct Air Capture*. Retrieved from Carbon Engineering: http://carbonengineering.com/about-dac/
- Carbon Engineering. (n.d.). *CE Demonstrates Air to Fuels*. Retrieved from Carbon Engineering: http://carbonengineering.com/ce-demonstrates-air-fuels/
- CarsDirect. (2012, March 15). *How Does a CNG Engine Work.* Retrieved from CarsDirect: https://www.carsdirect.com/green-cars/cng-conversion-explained
- CAT. (2018). *LNG Propulsion and Fuel Gas Systems*. Retrieved from CAT: https://www.cat.com/en\_US/byindustry/marine/emissions-and-alternative-fuels/liquefied-natural-gas.html
- Center for Climate and Energy Solutions. (2018). *Carbon Capture*. Retrieved from Center for Climate and Energy Solutions: https://www.c2es.org/content/carbon-capture/
- Chen, L. (2014, June). *Anaerobic Digestion Basics*. Retrieved from University of Idaho Extension: https://www.cat.com/en\_US/by-industry/marine/emissions-and-alternative-fuels/liquefied-natural-gas.html
- Dirven, J., Mueller-Syring, G., & Noort, A. v. (2018). HYREADY Engineering guidelines. DNV GL.
- Duffy, D. P. (2017, June 14). *The Costs and Benefits of Anaerobic Digesters*. Retrieved from Forester Daily News: https://foresternetwork.com/daily/waste/waste-to-energy/the-costs-and-benefits-of-anaerobic-digesters/
- Duncan, M., & Gallant, E. (n.d.). *How It Works*. Retrieved from Low Carbon Electricity: https://sites.lafayette.edu/egrs352-sp14-lowcarbon/carbon-capture-sequestration/how-it-works/
- Environmental Protection Agency. (2002, September). *Wastewater Technology Fact Sheet*. Retrieved from Environmental Protection Agency: https://www.hindawi.com/journals/ijce/2014/543529/
- EPA. (2018). Carbon Dioxide Capture and Sequestration: Overview. Retrieved from EPA: https://archive.epa.gov/epa/climatechange/carbon-dioxide-capture-and-sequestration-overview.html
- EPA. (2018). *Types of Anaerobic Digesters*. Retrieved from EPA: https://www.epa.gov/anaerobic-digestion/typesanaerobic-digesters



Ersoy, D. (2015). Steel Pipe and Welds - Hydrogen Environmental Embrittlement. Des Plaines: GTI.

- Fan, Y. V. (2017). *Challenges for Energy Efficiency Improvement Anaerobic Digestion.* Retrieved from Chemical Engineering Transactions: http://www.aidic.it/cet/17/61/032.pdf
- Fuel Cell Today (FCT). (n.d.). *MCFC*. Retrieved from Fuel Cell Today: http://www.fuelcelltoday.com/technologies/mcfc
- Fuel Space. (2014, October 22). CNG vs. LNG for Heavy Duty Trucks: Which one is right for your fleet? Retrieved from Fuel Space: http://www.fuelspace.org/blog/2014/10/20/cng-vs-lng-for-heavy-duty-trucks
- Gas Technology Institute (GTI). (2018). A Modular Heat Engine for the Direct Conversion of Natural Gas to Hydrogen and Power Using Hydrogen Turbines. GTI.
- Global CCS Institute. (2018). CO2 Reuse Technologies. Retrieved from Global CCS Institute: https://hub.globalccsinstitute.com/publications/accelerating-uptake-ccs-industrial-use-captured-carbondioxide/1-co2-reuse-technologies
- Grossman, D. (2018, May 31). Scientists Discover How to Make Carbon Nanotubes Out of Carbon Dioxide. Retrieved from Popular Mechanics: https://www.popularmechanics.com/science/environment/a20966184/carbon-dioxide-nanotubes-lithiumcarbonate/
- HyperSolar, Inc. (2012). *Breakthrough Nanotechnology for Making Renewable Hydrogen from Sunlight*. Retrieved from HyperSolar: http://www.hypersolar.com/technology.php
- HyperSolar, Inc. (2018, June 5). *HyperSolar Announces a Record 294 Hours of Successful Hydrogen Production*. Retrieved from HyperSolar: http://www.hypersolar.com/news\_detail.php?id=96
- IEA Energy Technology Network. (2014). *Hydrogen Production & Distribution*. IEA Energy Technology Network. Retrieved from https://iea-etsap.org/E-TechDS/PDF/P12\_H2\_Feb2014\_FINAL%203\_CRES-2a-GS%20Mz%20GSOK.pdf
- International Energy Agency (IEA). (2015). *Technology Roadmap Hydrogen and Fuel Cells*. Paris: International Energy Agency (IEA). Retrieved from https://www.iea.org/publications/freepublications/publication/TechnologyRoadmapHydrogenandFuelCells. pdf
- International Water Association. (2018). *Up Flow Anaerobic Sludge Blanket Reactor*. Retrieved from International Water Association: https://www.iwapublishing.com/news/flow-anaerobic-sludge-blanketreactor-uasb
- JWN Energy. (2017, March 8). 8 *future technologies for carbon capture*. Retrieved from JWN: https://www.jwnenergy.com/article/2017/3/8-future-technologies-carbon-capture/



- Keith, D. W., Holmes, G., Angelo, D. S., & Heidel, K. (2018, August 15). A Process for Capturing CO2 from the Atmosphere. *CellPress*, 1573-1594. Retrieved from https://www.cell.com/joule/pdfExtended/S2542-4351(18)30225-3
- Lawson, T. (2018). Overview of Anaerobic Digestion and Digesters. Retrieved from Northeast Biogas: https://archive.epa.gov/region02/webinars/web/pdf/3-24-10\_1.pdf
- Linde. (2018). *Steam reforming*. Retrieved from Linde Engineering: https://www.lindeengineering.com/en/process\_plants/hydrogen\_and\_synthesis\_gas\_plants/gas\_generation/steam\_reformi ng/index.html
- Lo, K. (1985). *Methane Production at 22 C of Laboratory-Scale Fixed-Film Reactors*. Retrieved from ScienceDirect: https://www.sciencedirect.com/science/article/pii/0167582685900026
- Lowesmith, B., & Hankinson, G. (2009). *NATURALHY: Adding Hydrogen to the Natural Gas Infastructure: Overall Conclusions on the Risk to the Public.* Loughborough: Loughborough University.
- Lyden, S. (2014, May 20). *Switching to Natural Gas in Medium-Duty Trucks*. Retrieved from WorkTruck: https://www.worktruckonline.com/155055/switching-to-natural-gas-in-medium-duty-trucks
- Marini, S., Salvi, P., Nelli, P., Kiros, Y., Pesenti, R., Villa, M., . . . Zangari, G. (2012, November). Advanced alkaline water electrolysis. *Electrochimica Acta*, 82:384. Retrieved from https://www.researchgate.net/publication/255791873\_Advanced\_alkaline\_water\_electrolysis
- Melaina, M. W., Antonia, O., & Penev, M. (2013). *Blending Hydrogen into Natural Gas Pipeline Networks: A Review of Key Issues.* Golden: NREL.
- Melaina, M., & Eichman, J. (2015). *Hydrogen Energy Storage: Grid and Transportation Services.* Golden: National Renewable Energy Laboratory.
- MOVES. (2017, June 7). *Heavy Duty CNG Vehicles in MOVES*. Retrieved from Environmental Protection Agency: https://www.epa.gov/sites/production/files/2017-08/documents/04-heavy-duty-cng-vehicles-in-moves-2017-06-07.pdf
- NREL. (n.d.). *Hydrogen Basics*. Retrieved from U.S. Department of Energy: https://www.nrel.gov/workingwithus/eds-hydrogen.html
- Office of Energy Efficiency & Renewable Energy. (n.d.). *Hydrogen Production: Electrolysis*. Retrieved from Office of Energy Efficiency & Renewable Energy: https://www.energy.gov/eere/fuelcells/hydrogen-production-electrolysis
- Office of Energy Efficiency & Renewable Energy. (n.d.). *Hydrogen Production: Natural Gas Reforming*. Retrieved from Office of Energy Efficiency & Renewable Energy: https://www.energy.gov/eere/fuelcells/hydrogen-production-natural-gas-reforming

- RCM Digesters. (2018). Covered Lagoon Digesters: Technical Details. Retrieved from RCM Digesters: http://www.rcmdigesters.com/wp-content/uploads/2013/05/RCM-Covered-Lagoon-Technical-Details.pdf
- Roberts, D. (2018, February 16). *This company may have solved one of the hardest problems in clean energy*. Retrieved from Vox: https://www.vox.com/energy-and-environment/2018/2/16/16926950/hydrogen-fueltechnology-economy-hytech-storage
- South Coast Air Quality Management District (SCAQMD). (2018). *Renewable Hydrogen Roadmap.* Energy Independence Now (EIN). Retrieved from https://static1.squarespace.com/static/58e8f58d20099ea6eb9ab918/t/5afd25a9f950b7543abe21ba/15265 39702668/EIN\_RH2\_Paper\_Lowres.pdf
- Stockton, N. (2017, May 26). *What Efficient Energy? Try Carbon Dioxide-Powered Turbines*. Retrieved from Wired: https://www.wired.com/2017/05/want-efficient-energy-try-carbon-dioxide-powered-turbines/
- Sweet, C. (2918, April 27). 5 Surprising Products Companies are Making from Carbon Dioxide. Retrieved from GreenBiz: https://www.greenbiz.com/article/5-surprising-products-companies-are-making-carbon-dioxide
- The Linde Group. (2015, January). *HYDROPRIME®. Modular hydrogen generators using.* Retrieved from Linde: https://www.lindeengineering.com/en/images/HydroPrime%20Cut%20Sheet%20January%202015\_tcm19-160823.pdf
- The Linde Group. (n.d.). *Hydrogen.* Retrieved from Linde: https://www.lindeengineering.com/en/images/H2\_1\_1\_e\_12\_150dpi\_NB\_tcm19-4258.pdf

thyssenkrupp. (2018). Hydrogen from large-scale electrolysis. Germany. Retrieved from 14. https://www.thyssenkrupp-uhde-chlorineengineers.com/en/download?p=AB1E80C53A1DDA095AA013B71CCF9DF2B9E33916AF40B53CBF8E8 3B5CA5B994030094D79C08F1A15E7EDF523170C54D605F79C6872F9FD91B3C9A47A0BCAC09D91 CD1AE37307A0297EC5192AE0686513B85FB5AECC87EFCBFE103F52

- thyssenkrupp. (2018). *Water electrolysis: Power to gas*. Retrieved from thyssenkrupp: https://www.thyssenkrupp.com/en/company/innovation/technologies-for-the-energy-transition/waterelectrolysis.html
- U.S. Department of Energy. (2013, March). *Tri-Generation Success Story*. Retrieved from U.S. Department of Energy: https://www1.eere.energy.gov/hydrogenandfuelcells/pdfs/tri-generation\_fountainvalley.pdf
- USDA NRCS. (2007, October). An Analysis of Energy Production Costs from Anaerobic Digestion Systems on U.S. Livestock Production Facilities. Retrieved from USDA: https://www.agmrc.org/media/cms/manuredigesters\_FC5C31F0F7B78.pdf
- Wilkie, A. C. (2005, March 15). *Anaerobic Digestion: Biology and Benefits*. Retrieved from Dairy Manure Management Conference: http://biogas.ifas.ufl.edu/Publs/NRAES176-p63-72-Mar2005.pdf



- Williams, J. (2017, November 21). *Five Uses for Captured CO2.* Retrieved from Make Wealth History: https://makewealthhistory.org/2017/11/21/five-uses-for-captured-co2/
- Williams, R. B. (2015, January). *Biomass Gasification*. Retrieved from California Biomass Collaborative: https://biomass.ucdavis.edu/wp-content/uploads/Task7-Report\_Biomass-Gasification\_DRAFT.pdf
- X-Prize. (2018). X-Prize. Retrieved from X-Prize: https://carbon.xprize.org/prizes/carbon
- Yu, C.-H., Huang, C.-H., & Tan, C.-S. (2012). A Review of CO2 Capture by Absorption and Adsorption . Aerosol and Air Quality Research, 25. Retrieved from https://pdfs.semanticscholar.org/cc7f/a74f6c37d252920e46929a9a242d2fa0e183.pdf